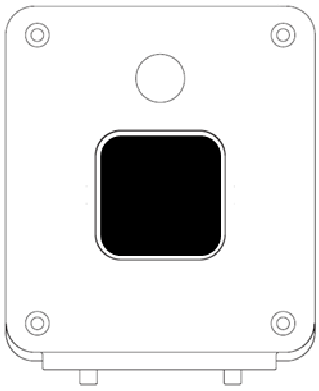
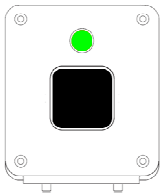
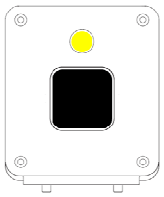
M.P.C 100 SERIES



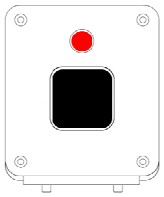
Mode	Button press	Action
Stand By	Short	Starts Milking
Stand By	Long	Disables Unit
Auto Milking	Short	Toggles Between Auto and Manual Milking
Auto Milking	Long	Manually Retracts ACR
Man Milking	Short	Toggles Between Auto and Manual Milking
Man Milking	Long	Manually Retracts ACR
Disable	Short	Exit Disable Mode
Disable	Long	Reset Liner Counter (if used)
Sleep	Short	Wake Up M.P.C (only used if Relay Faulty)
Sleep	Long	Reset Liner Counter (if used)
Alarm !	Short /Long	Resets Alarm



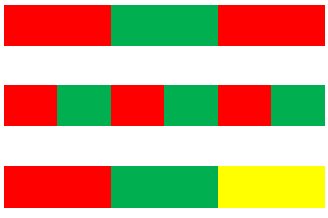
Frequency	Mode	Status
Normal Flash	Auto	Milk Flow **BELOW** Low Flow Limit
Solid	Auto	Milk Flow **ABOVE** Low Flow Limit
Fast Flash	Auto	Milk Flow BELOW Low Flow Limit And Cluster Has been Re-Attached



Frequency	Mode	Status
Normal Flash	Manual	Milk Flow **BELOW** Low Flow Limit
Solid	Manual	Milk Flow **ABOVE** Low Flow Limit
Fast Flash	All Modes	MPC Lost Conncetion with Milk Meter



Frequency	Mode	Status
Solid	Stand By	Normal Retraction
Normal Flash	Stand By	ABNORMAL Retraction
Normal Flash	Auto	Milking Sensor ALARM
Very Slow	Sleep	Power on but not active



Frequency	Mode	Status
Alternating	Disable/Clean	Unit Ready To be Cleaned
Rapid Flash	Alarm	Overload Detected
Alternating	Sleep/Disabled	Liner Change Alarm

FI5D Milk Indicator

The milk meter will display - - When it on but not in use, and Kg Of milk produced when milking

ALARMS

BLC Blocked Air Bleed Check Air Bleed is Clean
SLP Slip Of Liner Or Other Air Leak I.E Damage Liner, Broken Pipes
drP Kick Off Detected Cluster will be removed automatically