Challenges and
Opportunities for
Emerging
Technologies in the
Food Industry

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# Drivers of change in food processing





#### **Consumer needs**

- Healthy & Tasty
- Convenience
- Tailored functionality
- Personalised products

#### Sustainability/ economy

- Resource Effective Processes (Water, Energy, Waste)
- Shorter and tailored processes
- Circular economy
- Shorter food chains

# **Emerging Technologies**

- Non-thermal processing
- Structure processing
- Functional Powders
- Smart combinations of processing and packaging
- Sustainability



## Non-thermal processing

- High pressure processing
- Membrane processing
- UV-light
- Pulsed Electric Fields
- Ultrasounds
- Plasma

Add value – Fresh

Extend Shelf-life

Improve functionality

Keep nutritional value

## High Pressure Processing



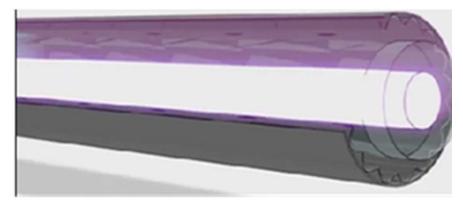
## Can safe raw milk be produced?

The Sydney Morning Herald

'Cold-pressed raw milk' method wins regulatory approval



## **UV** light



SurePure photopurification

Wavelength 254nm







Opinion

Safety of UV-treated milk as a novel food pursuant to Regulation (EC) No 258/97

EFSA Panel on Dietetic Products, Nutrition and Allergies (NDA)

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- Reduces the microbial load of milk but not inactivate enzymes
- The process increases shelf life of dairy products by at least 30%
- Improve texture and aroma in cheddar cheese
- Used in South Africa approved in India and US for juices

### Membrane filtration



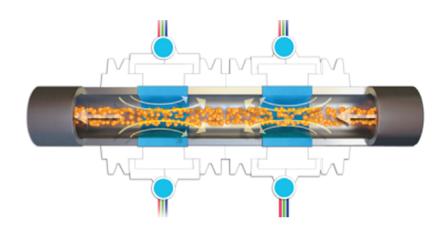


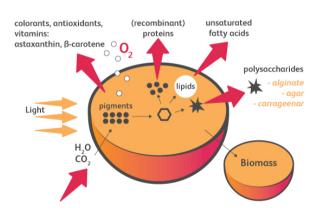


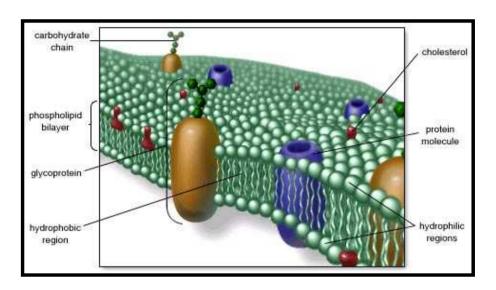


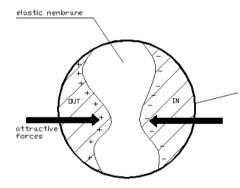


#### Pulsed Electric Fields









- Electric field induces charges
- Compression and deformation
- Pore formation occurs
- Loss of physiological control systems leading to cell death

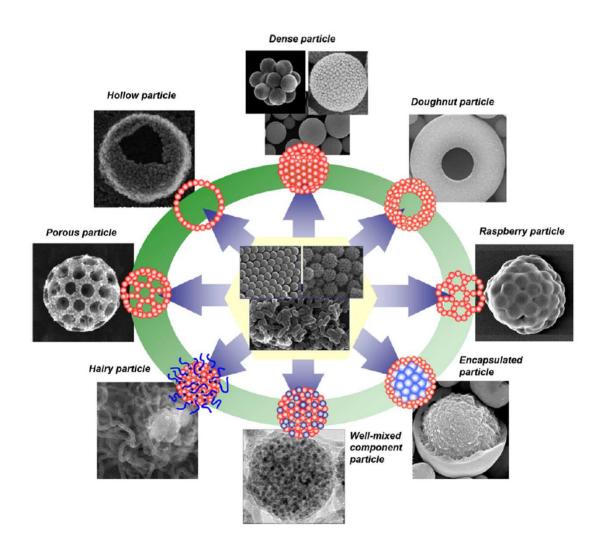
## **Cutting Improvement**



## Challenges of non-thermal

- Tangible advantages clearly demonstrated
- Consumer acceptance
- Better fit in existing lines
- Multidisciplinary studies needed
- Need of demonstration sites

# Functionalised powders

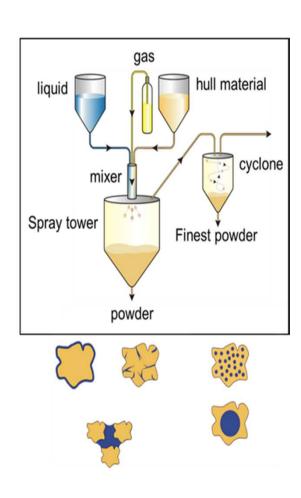


Encapsulation Coating Agglomeration

## Innovative drying technologies

Innovative spray technologies like, supercritical CO2 spraying, electrospinning

> Improved solubility High bioavailability Control release

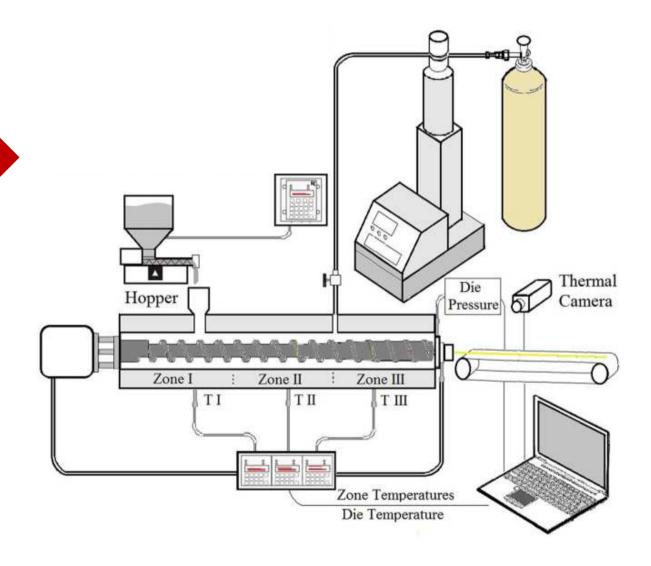


# Structure Processing

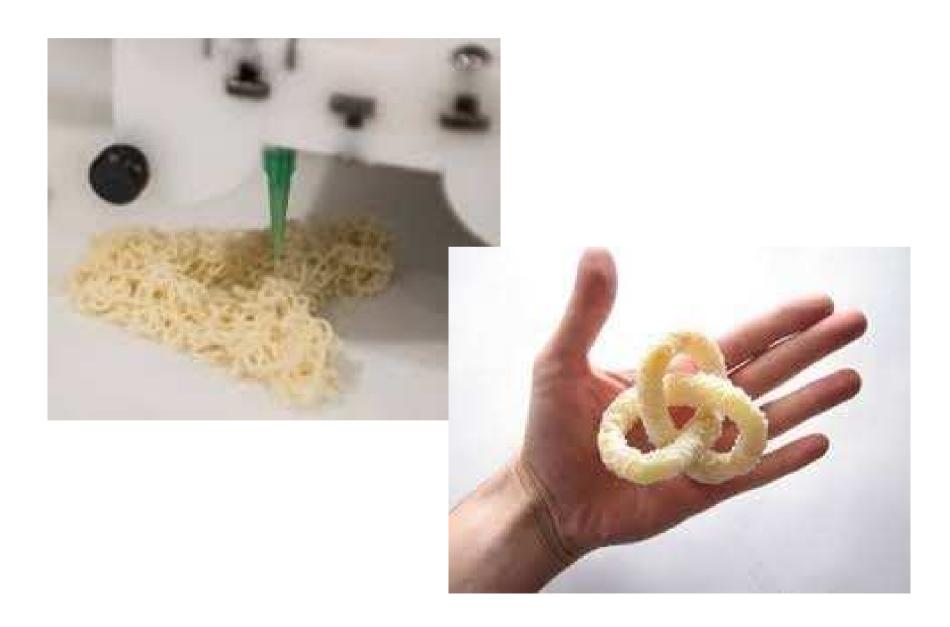
**Supercritical CO2 extrusion** 

Snacks from byproducts?

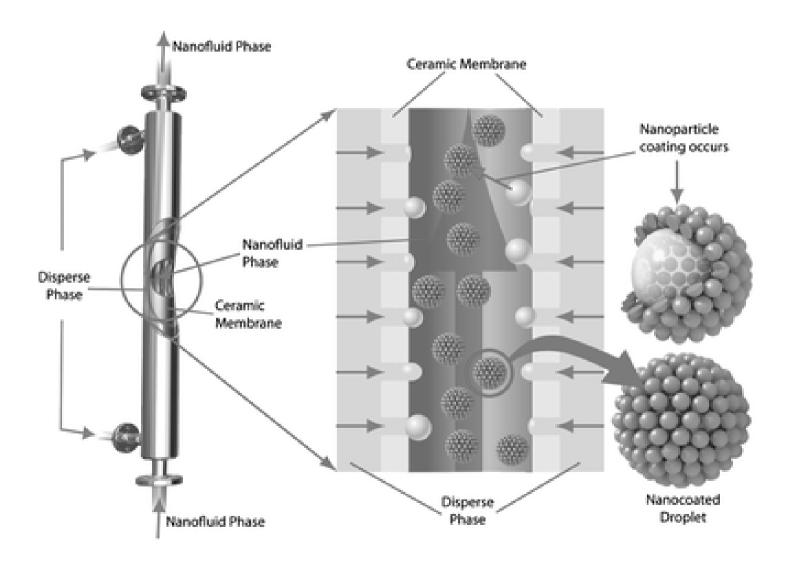
Foaming properties



# 3D printing



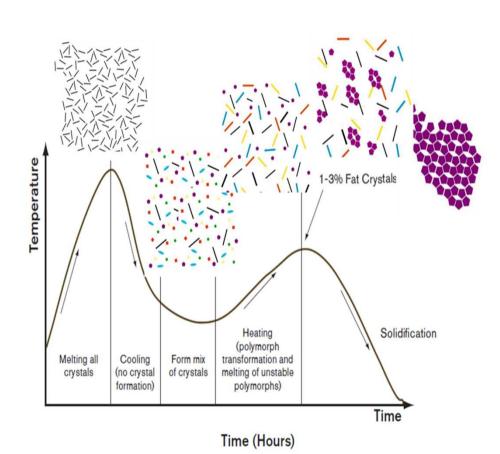
#### Membrane emulsification



*Yuan et al (2010) Soft Matter*, 2010,6, 1580-1588, DOI: 10.1039/B921372D

#### Modification of lipids & induced crystallisation

Effects on butter and possibility to develop innovative and healthy spreads





# Smart combinations of processing and packaging



Right and Simple





# Sustainability

- Improving processing efficiency
- Extraction/fractionation(Circular economy)
- Process intensification
- small scale processing units



## Improving process efficiency

- ♣n a non optimised process there is a potential to reduce energy consumption by 50%
- In a optimised process there is a potential of reduce further 10% the energy consumption

Holistic approaches

Technology shift

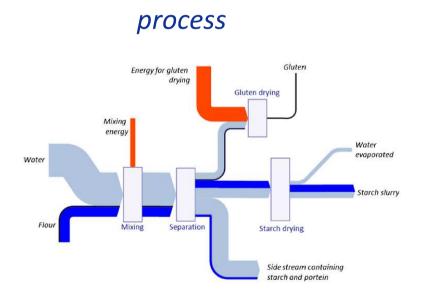
Reuse of energy

Optimise the process

#### **Process Intensification**

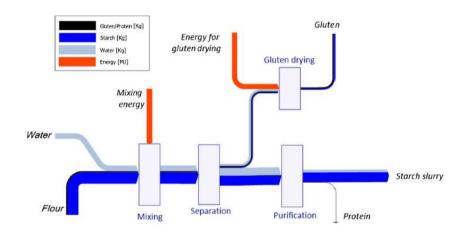
## Separation of wheat flour in starch and gluten

vrs



Conventional

Concentrated process



Van der Goot et al. (2016) Concepts for further sustainable production of foods, journal of food engineering

BIYAN DANKSCHEEN